

**Fabric tolerances as per Indian Standards : Revised 04.11.15**

Sl. no.	Parameter	Fabric	
		Hessian	Sacking
01	<b>Dimension</b> Length	+ 3, - 0	+ 3, - 0
	Width	+ 3, - 0	+ 3, - 0
02	Moisture M.R %	<b>Contract</b> 16%  <b>Avg. Max</b> 17%	<b>Contract</b> 20%  <b>Avg. Max.</b> 22%
03	Weight	+ 8%  - 2%	+ 10%  - 7.5%
04	Construction	<p><b>For above 245 g/m<sup>2</sup> cloth.</b> Ends/dm: ± 2 Picks/dm: ± 2</p> <p><b>For below 245 g./m<sup>2</sup></b> Ends/dm &amp; Picks/dm + 2, -1</p> <p><b>For DWT</b> up to 10 X 10 Ends/dm &amp; Picks/dm ± 2</p> <p>For above 10 X 10 const. Ends/dm ± 4, Picks/dm ± 2</p>	<p><b>For B.Twill :</b> Ends/dm: + 4, -3 Picks/dm: ± 2</p> <p><b>For A.Twill :</b> Ends/dm: + 6, -6 Picks/dm: ± 2</p> <p><b>For DW Flour :</b> Ends/dm ± 4 Picks/dm ± 2</p>