

**Fabric tolerances as per Indian Standards : Revised 04.11.15**

Sl. no.	Parameter	Bags	
		Hessian	Sacking
01	Length	+ 4, - 0	+ 4, - 0
	Width	+ 4, - 0	+ 4, - 0
02	Moisture M.R %	Contract 16%	Contract 20%
		Avg. Max. 17%	Avg. Max. 22%
03	Weight	+ 8%, - 2%	+ 10%, - 7.5%
		Individual $\pm$ 10%	For 665 g. SBT + 8%, - 6%
		For details of Sacking quality please see BIS copy attached (IS : 9113 : 2012)	
04	Construction	<b>For above 245 g/m<sup>2</sup> cloth.</b> Ends/dm & Picks/dm $\pm$ 2	<b>For B.Twill :</b> Ends/dm: + 4, -3 Picks/dm: $\pm$ 2
		<b>For below 245 g./m<sup>2</sup></b> Ends/dm & Picks/dm + 2, -1	<b>For A.Twill :</b> Ends/dm: + 6, -6 Picks/dm: $\pm$ 2
			<b>For DW Flour :</b> Ends/dm $\pm$ 4 Picks/dm $\pm$ 2